

# The DEBO Step®

Installation Instructions for DEBO Step **Model 30300**  
Fits 04-05 Ford F150, With Factory Hitch or Equivalent.



DEBO Step Installed, Stowed Position  
(04 New Body only, 04 Heritage use 30400)



DEBO Step Extended for use with tailgate  
down.

**Tools** required for Installation: Wrenches or sockets,  $\frac{3}{4}$ ", 2 required.

**Parts List:** (1) DEBO Step, (1) Hex bolt  $\frac{1}{2}$ -13 x 3  $\frac{1}{2}$ ", (1) Hex nut w/nylock  $\frac{1}{2}$ -13,  
(1) Instruction Sheet

**FOR YOUR SAFETY!** The mounting bracket slide is wire tied to the step bar. **DO NOT** Remove the wire tie until your step is mounted to the vehicle. If unlatched, the bracket is free to move, and could cause injury. SEE Step 4.



**Step 1.** The DEBO Step mounts on the drivers side of your truck, on the hitch frame cross bar.

Note the angle of the u-bracket on your step to match the upward angle of the cross bar on your truck.

Slide the u-bracket on your step over the crossbar of your hitch frame as shown at left.

Push all the way on and hold until bolt is installed.



**Step 2.** Install the hex bolt in the cross holes of the u-bracket, as shown at left.

**Step 3.** Install the nylock hex nut and tighten securely!

**Step 4.** Remove the wire tie.

**Your DEBO Step is ready for use.**

**NOTE:** Your DEBO Step will be at a slight angle downward when fully extended, due to the clearance between the step bar and the slide guide end plates. This design feature is what makes The DEBO Step® self locating!

**Use your DEBO Step in any position.** The step bar rotates slightly until it contacts the slide bracket at the points of contact. These "**contact pressure points**" resulting from the slight angle are what keeps the step from sliding when in use in any position. Remember this feature when operating your DEBO Step.

**TO OPERATE:** Using one hand, at the same time, lift the latch knob "up" with the fingers to unlatch and hold, push "down" lightly with the thumb on the step pad to align the step bar with the slide bracket, and "pull" out to any desired position. Pull out part way for use with the tailgate up. Pull out to the fully extended position for use with the tailgate down. To store, simply slide the step in. No need to touch the latch knob. Just push in until the latch engages. Remember, the secret to moving the step bar *freely* is to release the "**contact pressure points**" by aligning the step bar with the slide bracket.

It's really quite easy. After just a couple of tries you will find:  
**It's as simple as closing a door!**

**DO NOT EXCEED! Weight limit 400 pounds.**

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