

# The DEBO Step®

Installation Instructions for DEBO Step **Model 30400**  
**Fits 97-04 Ford F150/F250/F350, (04 F150 Heritage only)**  
With Factory Hitch or Equivalent, Class III/IV Only, 2 1/2" Sq. Crossbar



DEBO Step Installed, Stowed Position



DEBO Step Extended for use with tailgate down.

**Tools** required for Installation: Wrenches or sockets, 3/4", 2 required.

**Parts List:** (1) DEBO Step, (1) 3 1/4" Hex Bolt, (1) 1/2" Jam Nylock Nut,  
(1) Instruction Sheet

**FOR YOUR SAFETY!** The mounting bracket slide is wire tied to the step bar. DO NOT Remove until your step is mounted to the vehicle. If unlatched, the bracket is free to move, and could cause injury. SEE Step 4.



**Step 1.** The DEBO Step mounts on the driver's side of your truck, on the hitch frame cross bar.

Remove the bolt from the DEBO Step u-bracket.

Slide the u-bracket on your step up over the crossbar of your hitch frame as shown at left.

Push all the way up and hold until bolt is installed.

**NOTE:** On some models, the trailer wire connector has an extra 4 wire connector along side the round receptacle, and is close to The DEBO Step pad. It may be necessary to loosen the wire bracket attachment bolt and rotate the wire bracket away from the step pad for clearance.



**Step 2.** Install the hex bolt in the cross holes of the u-bracket, as shown at left.

**Step 3.** Install the nylock hex nut and tighten securely!

**Step 4.** Remove the wire tie.  
**Your DEBO Step is ready for use.**

**NOTE:** If your crossbar is 3" Square, it is a Class V hitch, please contact the factory for options.

**NOTE:** Your DEBO Step will be at a slight angle downward when fully extended, due to the clearance between the step bar and the slide guide end plates. This design feature is what makes The DEBO Step® self locating!

**Use your DEBO Step in any position.** The step bar rotates slightly until it contacts the slide bracket at the points of contact. These "**contact pressure points**" resulting from the slight angle are what keeps the step from sliding when in use in any position. Remember this feature when operating your DEBO Step.

**TO OPERATE:** Using one hand, at the same time, lift the latch knob "up" with the fingers to unlatch and hold, push "down" lightly with the thumb on the step pad to align the step bar with the slide bracket, and "pull" out to any desired position. Pull out part way for use with the tailgate up. Pull out to the fully extended position for use with the tailgate down.

To store, simply slide the step in. No need to touch the latch knob. Just push in until the latch engages, as simple as closing a door! Remember, the secret to moving the step bar *freely* is to release the "**contact pressure points**" by aligning the step bar with the slide bracket.

It's really quite easy. After just a couple of tries, you will find:

**It's as simple as closing a door!**

**DO NOT EXCEED! Weight limit 400 pounds.**

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